

# PUBLIC AUCTION



OKUMA CADET L-1420, TYPE LNC10 CNC TURNING CENTER



1 OF 3

(3) OKUMA LNC8 CNC TURNING CENTERS

Plant Closed

## G & G MACHINE TECHNOLOGIES, LLC

2506 Fair Road in Sidney, Ohio 45365

### THURSDAY, MARCH 15th

### Starting at 10AM

Inspection: Wednesday, March 14th from 9AM - 4PM



1 OF 3

as new as 2000

(3) OKUMA MC-60VAE CNC VERTICAL MACHINING CENTERS



CINCINNATI MILACRON CINTIMATIC 20H2500 CNC HORIZONTAL MACHINING CENTER



OKUMA MC-4VAE CNC VERTICAL MACHINING CENTER



OKUMA MX-45VAE CNC VERTICAL MACHINING CENTER



1 OF 4

(4) ALLIANT 3-HP VERTICAL MILLS



1 OF 2

(2) ALLIANT RT-2 2-HP VERTICAL MILLS

**MYRON BOWLING AUCTIONEERS INC.**

P.O. Box 369 in Ross, Ohio 45061  
 Office: (513) 738-3311 ■ Fax: (513) 738-0221  
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 Web: www.myronbowling.com





OKUMA CADET L-1420, TYPE LNC10 CNC TURNING CENTER



(3) OKUMA LNC8 CNC TURNING CENTERS



MONARCH 28" X 120" ENGINE LATHE



CLAUSING 21" X 80" ENGINE LATHE



MONARCH 15.5" X 54" ENGINE LATHE

## CNC TURNING CENTERS

**OKUMA CNC Turning Center**, Model Cadet L-1420, S/N 0680, Type LNC10, New 1998, 15" 3-Jaw Chuck, 18.9" Swing Over Bed, 14.17" Max. Turning Diameter, Max. Work Length: 11.82" Chucking Work / 49.21" Shaft Work, 3.15" Spindle Bore, 65-3,500 RPM, Tailstock w/MT5 Taper, Travels: 9.05" Cross Slide, 50.00" Longitudinal, 12-Tool Turret, Hennig Chip Conveyor, OSP700L CNC Control

**(3) OKUMA CNC Turning Centers**, Model LNC8, 15.75" Swing Over Bed, 9.84" Max. Turning Diameter, Max. Work Length: 9.06" Chucking Work / 19.65" Shaft Work, 3.15" Spindle Bore Diameter, 55-3,500 RPM, Tailstock w/MT5 Taper, Travels: 6.75" Cross Slide, 20.47 Longitudinal, 12-Tool Turret, Turbo Chip Conveyor. S/N C561, New 1996, 10" Chuck, OSP700L CNC Control; S/N D917, New 1996, 8" Chuck, OSP700L CNC Control; S/N C541, New 1994, 8" Chuck, OSP5020L CNC Control

## CNC MACHINING CENTER

**(3) OKUMA CNC Vertical Machining Centers**, Model MC-60VAE, 24-3/4" x 60-1/4" T-Slot Table, BT 50-Spindle, Travels: 59.06" X-Axis, 24.80" Y-Axis, 24.02" Z-Axis, 5,000 RPM, 20-Position ATC. S/N 0668, New 2000, OSP7000M CNC Control; S/N 0317, New 1995, OSP7000 CNC Control; S/N 0141, New 1992, OSP5020M CNC Control

**OKUMA CNC Vertical Machining Center**, Model MX-45VAE, S/N 9102, New 1997, 20" x 39-3/8" T-Slot Table, Travels: 29.92" X-Axis, 18.11" Y-Axis, 17.71" Z-Axis, 50-7000 RPM, 20-Position ATC, OSP 700M CNC Control

**OKUMA CNC Vertical Machining Center**, Model MC-4VAE, S/N 9395, New 1990, 20.08" x 39.37" T-Slot Table, Travels: 25.59" X-Axis, 16.14" Y-Axis, 17.72" Z-Axis, CAT40 Spindle, 50-4,000 RPM, 20-Position ATC, OSP 5020M CNC Control

**MONARCH CNC Vertical Machining Center**, Model VMC75, S/N 90026, 21" x 71" T-Slot Table, 40-Position ATC, Travels: 40" X-Axis, 20" Y-Axis, 20" Z-Axis, 6,000-RPM, 10-HP, 2,000-lb. Table Load, Hydraulic rotary 4th Axis w/Tailstock Fanuc Series 15M Control

**CINCINNATI MILACRON Cintimatic CNC Horizontal Machining Center**, Model 20H2500, S/N 54403H1-79-3, Remanufactured by DMT in 1994, Travels: 60" X-Axis, 36" Y-Axis, 60" Z-Axis, 4,000 RPM, CAT 45 Spindle, Allen Bradley 9 Series CNC Control, 31" x 102" T-Slot Table, 24" x 24" Hydraulic Rotary Table

**CINCINNATI MILACRON CNC Horizontal Machining Center**, Model 10HC-2500, S/N 49600, 31" x 103-3/4" T-Slot Table, Horizontal Spindle, BT45 Taper, Travels: 100" X-Axis, 40" Y-Axis, 60" Z-Axis, 10,000-lb. Table Load, 10-HP

Spindle Drive, 20-4,000 RPM, 30-Position ATC, Allen Bradley 9/Series Control

## GUN DRILL

**DEHOFF Gun Drill**, S/N DH1683N, 1,500-8,000 Spindle Speeds, 10" 3-Jaw Chuck, Coolant System & Approx. (100) Gun Drills, Lengths up to 30"

## ENGINE LATHES

**MONARCH 28" x 120" Engine Lathe**, Model 2516-19TX120, S/N 45940, 19-1/2" 3-Jaw Chuck, 28" Swing Over Bed, 19" Swing Over Carriage, 120" Between Centers, Threading, Taper, 9-1,125 RPM, 2" Thru Spindle, (2) Removable Chip Pans, Coolant, Tool Post Holder, (2) Steady Rests

**CLAUSING 21" x 80" Engine Lathe**, 12" 3-Jaw Chuck, 21" Swing Over Bed, 13" Swing Over Carriage, 80" Between Centers, 31-1,600 RPM, 3" Thru Spindle, Threading, Taper, Tool Holder, Chip Pan Bed, Coolant, Newall C80 2-Axis DRO, Steady Rest

**MONARCH 15.5" x 54" Engine Lathe**, S/N 36890, 10" 4-Jaw Chuck, 15.5" Swing Over Bed, 9" Swing Over Carriage, 54" Between Centers, 24-1,000 RPM, 1-3/8" Thru Spindle, Steady Rest, Removable Chip Pan, Tool Holder (repairable)

**LEBLOND 16" x 50" Engine Lathe**, S/N 12C-643, 10" 3-Jaw Chuck, 16" Swing Over Bed, 9" Swing Over Carriage, 50" Between Centers, 2-1/4" Thru Spindle, 45-1800 RPM, Threading, Steady Rest, Removable Chip Pan, Tool Holder

## SAWS

**DOALL 9" x 16" Horizontal Band Saw**, Model C-916, S/N 529-96191, 105-275 FPM, Mitering Base, Variable Down Feed, Coolant

**GROB Vertical Band Saw**, Model NS24, S/N 1246, 24" Throat, 11" Max. Thickness, 24" x 28" Tilt Table, 50-2030 FPM, Blade Welder, Foot Brake

**ROLL-IN 8" x 8" Band Saw**, 18-1/2" x 30-1/2" Table

**HABERLE Cold Saw**, 12" Blade, Mitering Base, 10" x 12" Runoff & Feed Roller Conveyor

**EVERETT 14-16 Abrasive Cutoff Saw**, S/N 6760

## VERTICAL MILLS

**CINCINNATI 2MI Vertical Mill**, S/N 2J2V5B-21, 25-895 RPM, 10" x 54" T-Slot Table

**K&T MILWAUKEE Horizontal Mill**, Model 205S12, S/N 80-0004-080, 25-2,000 RPM, 12" x 56" Table

**(2) ALLIANT 3-HP Vertical Mills**, 10" x 50" T-Slot Table, 60-4,500 RPM, S/N 84040775, Sony 2-Axis DRO & S/N 880503.2

**ALLIANT 3-HP Vertical Mill**, Model RT-2, S/N 00115309, 9" x 48" T-Slot Table, Sony 2-Axis DRO

**ALLIANT 3-HP Vertical Mill**, S/N 40921553, 9" x 42" T-Slot Table, 60-4,500 RPM, Newall 2-Axis DRO



(3) OKUMA MC-60VAE CNC VERTICAL MACHINING CENTERS



MONARCH VMC75 CNC VERTICAL MACHINING CENTER



APPROX. (300) TOOL HOLDERS

(2) ALLIANT 2-HP Vertical Mills, Model RT-2, 9" x 48" T-Slot Table, 60-4500 RPM, S/N 80112035, Sony 2-Axis DRO & S/N 80713280  
**ALLIANT Vertical Mill**, Model RT-2, S/N 80312347, 9" x 42" Table, 60-4,500 RPM  
**ALLIANT 2-HP Vertical Mill**, Model 1-1/2TMV, S/N 73013391, 9" x 42" T-Slot Table, 60-4,500 RPM, Acu-Rite 2-Axis DRO  
**ALLIANT 2-HP Vertical Mill**, Model 42VC, S/N 73115045, 9" x 42" T-Slot Table, 60-4,500 RPM, Sony 2-Axis DRO  
**BRIDGEPORT 2-HP Vertical Mill**, Series I, 9" x 48" T-Slot Table, 60-4,200 RPM, Sony 2-Axis DRO, Pneumatic Draw Bar Attachment, S/N BR249717  
**BRIDGEPORT 1-1/2 HP Vertical Mill**, S/N 217280, 9" x 42" T-Slot Table, 60-4,200 RPM, Bridgeport Shaping Attachment, S/N E2390

## MACHINE TOOLING & ATTACHMENTS

**Lots of Live Centers & Soft Jaws**, Lathe Tool Holders, Lots of Insert Tool Holders, 8" x 36" Bench Centers  
**Approx. (300) Tool Holders:** (35) MT, (50) BT50, (100) BT45, (16) CAT45, (54) BT40, (50) MONARCH  
**SMW System 50 Indexer Control**  
**(6) DEVLIEG Angle Boxes:** (2) 18" x 35", (2) 16-1/2" x 30", (2) 24" x 57"  
**(2) Right Angle Mill Heads**  
**Cooled Boring Spindles**  
**(5) Face Plates:** 27-1/2", 22", (2) 16", 15"  
**(9) Chucks:** (1) 21" 4-Jaw, (1) 18" 4-Jaw, (4) 12" 3-Jaw, (1) 12" 4-Jaw, (1) 10" 2-Jaw, (1) Speed Chuck  
**Lots of 5C & R8 Collets & HARDINGE 2J Collets**  
**(24" x 24" Mechanical Rotary Table**  
**(2) TROYKE 15" Rotary Tables**  
**(2) 8" Rotary Indexers**  
**Tailstocks**, Clutch Bearing Housing Tool, Lots of Mill Hold Down Tooling, Angle Blocks, Rotary Machine Vise Bases, (14) 8" & 6" Machine Vises

## EDM

**EASCO-SPARCATRON Ram Type EDM**, Model DM323, S/N AD5384/1260, 50-AMP, 19-1/2" x 11-3/4" T-Slot Table, Travels: 11.5" X-Axis, 8" Y-Axis, 8" Z-Axis, Futaba 2-Axis DRO

## TOOLROOM

**DEVLIEG Spiramatic Jig Mill**, Model 3H-48, S/N 8577, 35" x 48" T-Slot Table, 3" Bar, 25-1,200 RPM, Travels: 48" X-Axis, 16" Y-Axis, 36" Z-Axis, Newall DP7 2-Axis DRO, MT Spindle  
**MOORE Jig Borer**, Model 3, S/N B435, 11" x 24" T-Slot Table, 2500-RPM, SONY 2-Axis DRO  
**CARLTON Radial Arm Drill**, 11" Column x 5' Arm, MT4 Spindle, 60-1500 RPM, Electric Clamp & Vertical Traverse, 45" x 26" Drilled & Tapped Table  
**SUNNEN Hone**, Model MBB-1660, Manual Stroking & SUNNEN Tool Cabinet w/(50) Assorted Mandrels  
**SPEED LINE Jig Grinder**, S/N 379-4, 10" x 15" Table

## GRINDERS

**THOMPSON 12" x 40" Hydraulic Surface Grinder**, Model 3B, S/N 565828, 12" x 40" Electro Magnetic Chuck, Neutroflor II Chuck Control, Auto/Hand Feeds, Coolant  
**OKAMOTO 6" x 18" Linear Surface Grinder**, Model PFG-618, S/N 1257, 6" x 14"  
**PARKER MAJESTIC 6" x 18" Surface Grinder**, Model 2Z, S/N 2349, 6" x 18" Permanent Magnetic Chuck, Hand Feeds  
**REID 6" x 18" Surface Grinder**, Model 2C, 6" x 18" Permanent Magnetic Chuck, Hand Feeds  
**CHEVALIER 6" x 18" Surface Grinder**, Model FSG-618M, S/N A3846052, 6" x 18" Permanent Magnetic Chuck, Hand Feeds  
**HEALD Rotary Surface Grinder**, Model 25A, S/N 28491, 30" Magnetic Chuck  
**CININNATI OD Grinder**, S/N 7476, 12" Swing x 9'-6" Length, 3" Grinding Wheel  
**CININNATI OD Grinder**, S/N 2U3E5T-1, 12" x 60" Capacity, Over Arm Grinder  
**CININNATI OD Grinder**, 12" x 40" Capacity, Rebuilt Work Head & Tail Stock (work not completed)  
**HEALD ID Grinder**, Model 72A, S/N 16979

## INSPECTION

**TESA CMM**, Model MH3D, S/N 07020007, 22" x 29-1/2" x 3" Granite Surface Plate, Tesa Probe, Measuring Range: 17.32" X-Axis, 19.29" Y-Axis, 15.32" Z-Axis  
**MICRO VU Optical Comparator**, Model M14, S/N 3550, 14" Screen, Acu-Rite 2-Axis DRO  
**WILSON ROCKWELL Hardness Tester**, Model 3JR, S/N 1213  
**ATAGO Portable Refractometer**  
**OD Micrometer Sets:** (1) 1"-12" & (22) 1"-6"  
**MITUTOYO Twin Beam Height Gauges:** (1) 0-24", (1) 0-18", (2) 0-12" o STAR-RETT Digi-Chek 12" Height Gauge o SHEFFIELD Gauge o Lots of Thread & Ring Gauges o Feeler & Radius Gauge Sets o (10) Pin Gauge Sets (SAE & Metric)  
**Vernier Calipers:** (1) 50", (1) 38" & (1) 24" o (1) 40" Digital Vernier Caliper  
**GE DM4E Inspection Tester**  
**6' Rod Measuring Station**  
**(3) 5C Collet Indexers**, V-Blocks, Lots of Angle Blocks  
**Numerous Offset Boring Heads**  
**36" x 24" x 5" & 12" x 18" x 4" Granite Surface Plates**  
**6" x 12" & 5" x 7" Sine Plates**

## WELDING RELATED

**MILLER Syncrowave 250DX TIG Welder**, S/N LG280275L, 250-AMP  
**LINDE V205 MIG Welder**, S/N B2710487, 200-AMP w/Linde Wire Feeder  
**HOBART Megamig 300RVS Welder w/Hobart 2210 Wire Feeder**  
**DOALL Blade Welder**, Model DBW-10, S/N 479-91217, 1/16" - 1/2" Capacity

**EUTEC ARC 24-40 Stick Welder**, 250-AMP  
**48" x 102" x 1" & 48" x 60" x 1" Layout Tables**  
**Oxy-Acetylene Welding Cart w/Regulators**

## AIR COMPRESSOR & DRYER

**COMPAIR Rotary Screw Air Compressor**, Model L18-9, S/N 349015/7517, New 2007, 18.5 Kw  
**AIR CEL Refrigerated Air Dryer**, Model AR-150, S/N B1T6CK9925, 150-CFM, R134a Freon

## LIFT TRUCK

**YALE 7,500-lb. Lift Truck**, Model GLC080LGNNGAE090, S/N B818NO1594W, 200" Lift, LP, Solid Tires, Side Shift & Fork Adjust, ROPS, 4,467 Hours  
**(2) HYSTER 5,000-lb. Lift Trucks**, Model S50FT, New 2005, 3-Stage Mast, 189" Lift, Propane, Solid Tires, Side Shift, ROPS

## RAW MATERIAL

**Remaining Inventory of Structural & Tool Steel Including Bar Stock up to 3-1/2" in Assorted Lengths to 20"**, Flat up to 5-1/2", Angle & Tube Stock

## MISCELLANEOUS

**SEARS Craftsman Radial Arm Saw**, 12" Rip  
**RAMCO 55-Ton Shop Press**, Model RP55, S/N 2469, 30" Between Housings  
**GREENERD #4 Arbor Press**  
**DICKMAN Supply Tooling Dispenser**  
**HANSFORD DAVIS Keyseater**, Model 5, S/N 5-1512 & Lots of Keyseater Tooling  
**FLEX ARM Tapper**  
**ROCKWELL Bench Top Drills**, Model 15-655, S/N 1741297, 15" Swing, 11" x 14" Table, 450-4700 RPM  
**DRILL DOCTOR 750X Drill Sharpener**  
**TEW Impulse Sealer**, Model TISH-300  
**GLENDON Accu-Finish Series II Gun Drill Sharpener**, S/N AB00182  
**BLAKE Drill Point Grinder**, S/N 13149, 1/2-HP, 1/4" - 2-1/2" Capacity  
**BLOUNT Grinder**, 2-1/2" x 18" Wheel  
**DUMORE Tool Post Grinder**, Model 8526, 3/4-HP  
**Carbide Double End Tool Grinder**, Model 64169741, 1/2-HP, Pedestal, 6" x 12" Tables  
**Several 8" & 6" Double End Pedestal Grinders**  
**6" x 12" Belt/Disc Sander**  
**(2) 1" Belt Grinders**  
**BRAINARD Banding Machine w/Tools**  
**Electric Lifting Magnet**  
**PHASE II Demagnetizer**  
**SCHUMACHER 2/10/50 AMP Battery Charger & Start Charger & Battery Tester**  
**(2) CRYSTAL CLEAN Recirculating Parts Cleaners**  
**SKATBLAST Abrasive Parts Cleaner**, 28" x 58" w/Side Rolling  
**(8) 1/4 to 1-Yard Rolling Dump Hoppers**

**Fork Lift Attaching Drum Lifter**  
**(6) 55-Gallon Drum Stands**  
**(2) 12" Roller Stands**  
**Assorted Rolling Carts & Dollies**  
**(5) Sections 7' x 44" x 6' Pallet Rack**  
**(20) 58" x 26" Wood Work Benches**  
**KENNEDY 6-Drawer Rolling Tool Box**  
**(6) Drill Index Sets** (Number, Letter, Metric, Fractional)  
**Lots of New Tooling Including Slitting Blades**, Long Drills, Taps (SAE & Metric), Helicoil Kits, Number & Letter Stamps, Reamers, End Mills  
**Assorted Machine Clamps & C-Clamps**, Tapping Heads, Hardware, Dowel Pins, Stripper Bolts, Cap Screws, Sheet Metal Screws, Grinding Discs, 100's of Reground Perishable Tools, End Mills, Reamers

## OFFICE

**Executive Desk Set w/Credenza & Bookcase**  
**48" x 12' Conference Table w/(8) Chairs**  
**(10) Steel or Laminate Desks**  
**K&E Drafting Table**  
**Assorted File Cabinets**  
**(7) Pentium Computers**, Some w/Flat Screen Monitors  
**HP Laser Jet P2055dn Copier**  
**BROTHER MFC-8460 Fax**, Scan, Copier  
**HP Design Jet 430 Roll Feed Printer**  
**Several HP Printers:** Laser Jet 1200, Design Jet 6P & 9650, XEROX 2515 Printers  
**CISCO Internet Router**, COMDIAL Unisyn Phone System, REALISTIC VHS, SONY 26" Color TV, Microwaves

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HABERLE COLD SAW



OKUMA MX-45VAE  
CNC VERTICAL MACHINING CENTER



OKUMA MC-4VAE  
CNC VERTICAL MACHINING CENTER



DEHOFF GUN DRILL



CINCINNATI MILACRON CINTIMATIC 20H2500  
CNC HORIZONTAL MACHINING CENTER



CINCINNATI MILACRON 10HC-2500 CNC HORIZONTAL MACHINING CENTER



DOALL C-916 9' X 16' HORIZONTAL BAND SAW



GROB NS24 VERTICAL BAND SAW



ROLL-IN 8' X 8' BAND SAW



1 OF 4

(4) ALLIANT 3-HP VERTICAL MILLS



1 OF 2

(2) ALLIANT RT-2 2-HP VERTICAL MILLS



ALLIANT 42VC 2-HP VERTICAL MILL



BRIDGEPORT SERIES 1,  
2-HP VERTICAL MIL



DEVLIEG SPIRAMATIC 3H-48 JIG MILL



CARLTON RADIAL ARM DRILL



MOORE MODEL 3 JIG BORER



SUNNEN MBB-1660 HONE



THOMPSON 12" X 40" HYDRAULIC SURFACE GRINDER



OKAMOTO 6" X 18" LINEAR SURFACE GRINDER



PARKER MAJESTIC 6" X 18" SURFACE GRINDER



REID 2C 6" X 18" SURFACE GRINDER



TESA MH3D CMM



MICRO VU M14 OPTICAL COMPARATOR



WILSON ROCKWELL 3JR HARDNESS TESTER



MITUTOYO TWIN BEAM & STARRETT DIGI-CHEK 12" HEIGHT GAUGES & THREAD & RING GAUGES



SPEED LINE JIG GRINDER



MILLER SYNCROWAVE 250DX TIG WELDER



LINDE V205 MIG WE



COMPAIR L18-9 ROTARY SCREW AIR COMPRESSOR



GLENDO ACCU-FINISH SERIES II GUN DRILL SHARPENER



YALE 7,500-LB. LIFT TRUCK



(2) HYSTER S50FT 5,000-LB. LIFT TRUCKS



RAMCO RP55 55-TON SHOP PRESS



HANSFORD DAVIS MODEL 5 KEYSEATER



**CNC TURNING CENTERS / CNC MACHINE CENTERS / ENGINE LATHES / VERTICAL MILLS / MORE**

**AUCTION**  
MYRON BOWLING

Plant Closed

**G & G MACHINE TECHNOLOGIES, LLC**

2506 Fair Road  
in Sidney, Ohio 45365

**THURSDAY,  
MARCH 15th  
Starting at 10AM**

Inspection: Wednesday, March 14th  
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Auction Conducted By  
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P. O. Box 369, Ross, Ohio 45061



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**DEHOFF GUN DRILL**

**CNC MACHINE SHOP**



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**LODGING**

**Hampton Inn**  
1600 Hampton Court, 45365

**Days Inn**  
420 Folkerth Ave. 45365

**LaQuinta Inn**  
950 E Ash Street 45365

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