# WEBCAST AUCTION



**Late Model CNC Machining & Turning** 

## **DOUBLESTAR CORP.**

1805 Fortune Drive in Winchester, KY

**WEBCAST AUCTION - NO ON-SITE BIDDING** 

# WEDNESDAY, JULY 30 Starting at 10AM ET

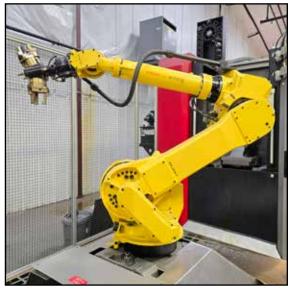
INSPECTION: Day Prior to Auction: 9AM - 4PM























### WEDNESDAY, JULY 30 - STARTING at 10AM ET

### CNC HORIZONTAL MACHINING CENTERS

(2014) TSUGAMI S206 6-Axis
CNC Swiss Turning Center,
20mm Bar/Turning Capacity,
210mm Turning Length, Spindle
Speeds to 10,000 RPM (Main/
Back), Live Tooling, Y-Axis, Tri-Mist
System, Chip Conveyor, FANUC
32i-MB CNC Control, EDGE
MINUTEMAN 320SE Magazine
Barfeed, sn:23210B, Hours:
Power On Time 23467:46/ Cycle
Start Time 7914:27;52/ Feed
Cutting Time 5369:4:17

(2020) TOYODA FH500J 4-Axis CNC Horizontal Machining Center with (2) 19.68" x 19.68" Pallets, .001 Deg. Rotation, #40 Spindle Speeds to Approx. 15,000 ROM, Approx. 28.7" X-Axis Travel, 28.7" Y-Axis, 33.4" Z-Axis, 60-Position ATC, through spindle Coolant, no Probing, Chip Conveyor, Fanuc 31i CNC Control, sn:NS-5754, Hours:

Power On Time 10,953:23 / Run Time 1963:52:8/ Feed Cutting Time 1348:28:0

(2016) OKK HMC400 4-Axis **CNC Horizontal Machining** Center with Integrated FANUC ROBO M-710iC 6-Axis Robotic Load/Offloading System, (2) 17.7" x 17.7" Pallets, .001 Deg. Rotation, Hydraulic Fixture Coupling, BIG PLUS #40 Spindle Speeds to Approx. 15,000 RPM, Approx. 22" X-Axis Travel, 22" Y-Axis, 27" Z-Axis, 60 Position ATC, TSC, Tool Breakage Detection, Chip Conveyor, FANUC 31iB CNC Control, sn:1063, Hours: Power On Time 27,100:56 / Run Time 18068:45:12/ Feed Cutting Time 8352:41:23

(2009) HAAS EC-400PP 4-Axis CNC Horizontal Machining Center, EC400 Pallet Pool System w/ 6 Pallet Positions, HAAS CNC Control, 12,000 RPM, Inline Direct Drive Spindle, 70 Pocket SMTC, Through Spindle Coolant, sn:2053033, Hours: Power On Time 23085:11/ Cycle Start Time 4420:46:27/ Feed Cutting Time 22389:05

(2004) HAAS EC-400-4AX 4-Axis CNC Horizontal Machining Center, Chip Conveyor, HAAS CNC Control with RPG, sn:51384, Pallet Changer, 12,000 RPM, TSC Through Spindle Coolant, 60 Pocket SMTC, Inline Direct Drive Spindle

(1998) HAAS VF-3 4-Axis CNC Vertical Machining Center with 48" x 18" Table, #40 Spindle Speeds to Approx. 8,000 RPM, 20 Position ATC, Wired for 4th-Axis, sn:15275, Hours: Power On Time / Run Time 812:09:44/ Feed Cutting Time 2446:39:53

**(2012) DOOSAN** DNM 500 CNC Vertical Machining Center

with 40" x 1" Table, #40 Spindle Speeds to 12000 RPM, 30 Position ATC, Through spindle Coolant, no Probe, Fanuc i Series CNC Control with RPG, sn:MV0010-001281, Hours: Power On Time 27,606:8 / Run Time 812:09:44/ Feed Cutting Time 2446:39:53

(2012) HAAS DS-30SSY Dual Spindle CNC Turning Center with Y-Axis Milling, Main & Programmable Sub-Spindle, 18" Turning Diameter x 23" Turning Length, Parts Catcher, Halogen Lighting, Belt Conveyor, Chip Conveyor, HAAS SERVO BAR Magazine Barfeed, HAAS CNC Control, sn:3093197, Hours: Power On Time 744:18:45/ Cycle Start Time 2258:42:12/ Feed Cutting Time 1232:06:32

**TORIT** DMC-MMA Mist Collection System















# ALWAYS AVAILABLE TO HELP WITH YOUR AUCTION.



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PRIOR TO THE SALE DATE,

**HERE TO SEE** 



REMOVAL & PAYMENT: Machinery removal is the responsibility of the buyer. All equipment must be removed in accordance with the specific auction timeline and terms of sale. See the specific auction web page for details.

Additional terms may be announced during the auction. We make every effort to accurately describe each item in the auction; however, a mistake may occur. Buyers must take responsibility to thoroughly inspect the items on which they intend to bid. Each item will be sold "As is, where is." There is absolutely no warranty or guarantee of any kind either written or implied. Occasionally, additional information may come to light regarding any and all items being sold during the

FOR MORE INFORMATION ABOUT EQUIPMENT, CONTACT JOE OLIVER, (513) 604-4958, Joe@MyronBowling.com KY Auction License: Thomas Curtis Bowling - 259838









auction. When this occurs the new information takes precedence.



