

OKK HMC400 4-AXIS CNC HORIZONTAL MACHINING CENTER

2016



Late Model CNC Machining & Turning

DOUBLESTAR CORP.

1805 Fortune Drive in Winchester, KY

WEBCAST AUCTION - NO ON-SITE BIDDING

WEDNESDAY, JULY 30

Starting at 10AM ET

INSPECTION: Day Prior to Auction: 9AM - 4PM



2020



2014



2012



2004



CNC HORIZONTAL MACHINING CENTERS

(2014) TSUGAMI S206 6-Axis CNC Swiss Turning Center, 20mm Bar/Turning Capacity, 210mm Turning Length, Spindle Speeds to 10,000 RPM (Main/Back), Live Tooling, Y-Axis, Tri-Mist System, Chip Conveyor, FANUC 32i-MB CNC Control, EDGE MINUTEMAN 320SE Magazine Barfeed, sn:23210B, Hours: Power On Time 23467:46/ Cycle Start Time 7914:27:52/ Feed Cutting Time 5369:4:17

(2020) TOYODA FH500J 4-Axis CNC Horizontal Machining Center with (2) 19.68" x 19.68" Pallets, .001 Deg. Rotation, #40 Spindle Speeds to Approx. 15,000 RPM, Approx. 28.7" X-Axis Travel, 28.7" Y-Axis, 33.4" Z-Axis, 60-Position ATC, through spindle Coolant, no Probing, Chip Conveyor, Fanuc 31i CNC Control, sn:NS-5754, Hours:

Power On Time 10,953:23 / Run Time 1963:52:8/ Feed Cutting Time 1348:28:0

(2016) OKK HMC400 4-Axis CNC Horizontal Machining Center with Integrated FANUC ROBO M-710iC 6-Axis Robotic Load/Offloading System, (2) 17.7" x 17.7" Pallets, .001 Deg. Rotation, Hydraulic Fixture Coupling, BIG PLUS #40 Spindle Speeds to Approx. 15,000 RPM, Approx. 22" X-Axis Travel, 22" Y-Axis, 27" Z-Axis, 60 Position ATC, TSC, Tool Breakage Detection, Chip Conveyor, FANUC 31iB CNC Control, sn:1063, Hours: Power On Time 27,100:56 / Run Time 18068:45:12/ Feed Cutting Time 8352:41:23

(2009) HAAS EC-400PP 4-Axis CNC Horizontal Machining Center, EC400 Pallet Pool System w/ 6 Pallet Positions, HAAS CNC

Control, 12,000 RPM, Inline Direct Drive Spindle, 70 Pocket SMTC, Through Spindle Coolant, sn:2053033, Hours: Power On Time 23085:11/ Cycle Start Time 4420:46:27/ Feed Cutting Time 22389:05

(2004) HAAS EC-400-4AX 4-Axis CNC Horizontal Machining Center, Chip Conveyor, HAAS CNC Control with RPG, sn:51384, Pallet Changer, 12,000 RPM, TSC Through Spindle Coolant, 60 Pocket SMTC, Inline Direct Drive Spindle

(1998) HAAS VF-3 4-Axis CNC Vertical Machining Center with 48" x 18" Table, #40 Spindle Speeds to Approx. 8,000 RPM, 20 Position ATC, Wired for 4th-Axis, sn:15275, Hours: Power On Time / Run Time 812:09:44/ Feed Cutting Time 2446:39:53

(2012) DOOSAN DNM 500 CNC Vertical Machining Center

with 40" x 1" Table, #40 Spindle Speeds to 12000 RPM, 30 Position ATC, Through spindle Coolant, no Probe, Fanuc i Series CNC Control with RPG, sn:MV0010-001281, Hours: Power On Time 27,606:8 / Run Time 812:09:44/ Feed Cutting Time 2446:39:53

(2012) HAAS DS-30SSY Dual Spindle CNC Turning Center with Y-Axis Milling, Main & Programmable Sub-Spindle, 18" Turning Diameter x 23" Turning Length, Parts Catcher, Halogen Lighting, Belt Conveyor, Chip Conveyor, HAAS SERVO BAR Magazine Barfeed, HAAS CNC Control, sn:3093197, Hours: Power On Time 744:18:45/ Cycle Start Time 2258:42:12/ Feed Cutting Time 1232:06:32

TORIT DMC-MMA Mist Collection System





2009



2012



1998



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WITH YOUR AUCTION.**

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