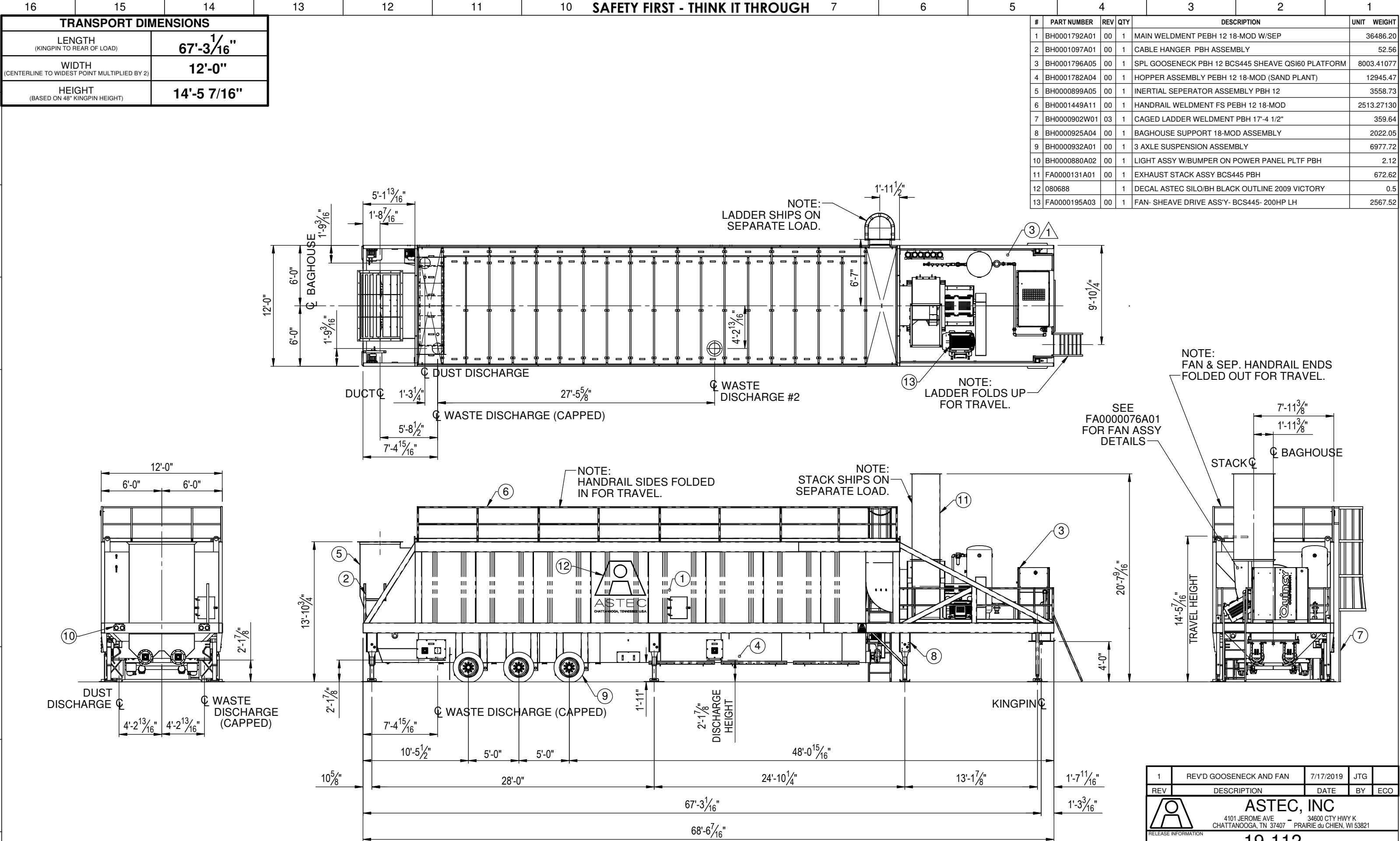


TRANSPORT DIMENSIONS	
LENGTH (KINGPIN TO REAR OF LOAD)	67'-3 ¹ / ₁₆ "
WIDTH (CENTERLINE TO WIDEST POINT MULTIPLIED BY 2)	12'-0"
HEIGHT (BASED ON 48" KINGPIN HEIGHT)	14'-5 ⁷ / ₁₆ "

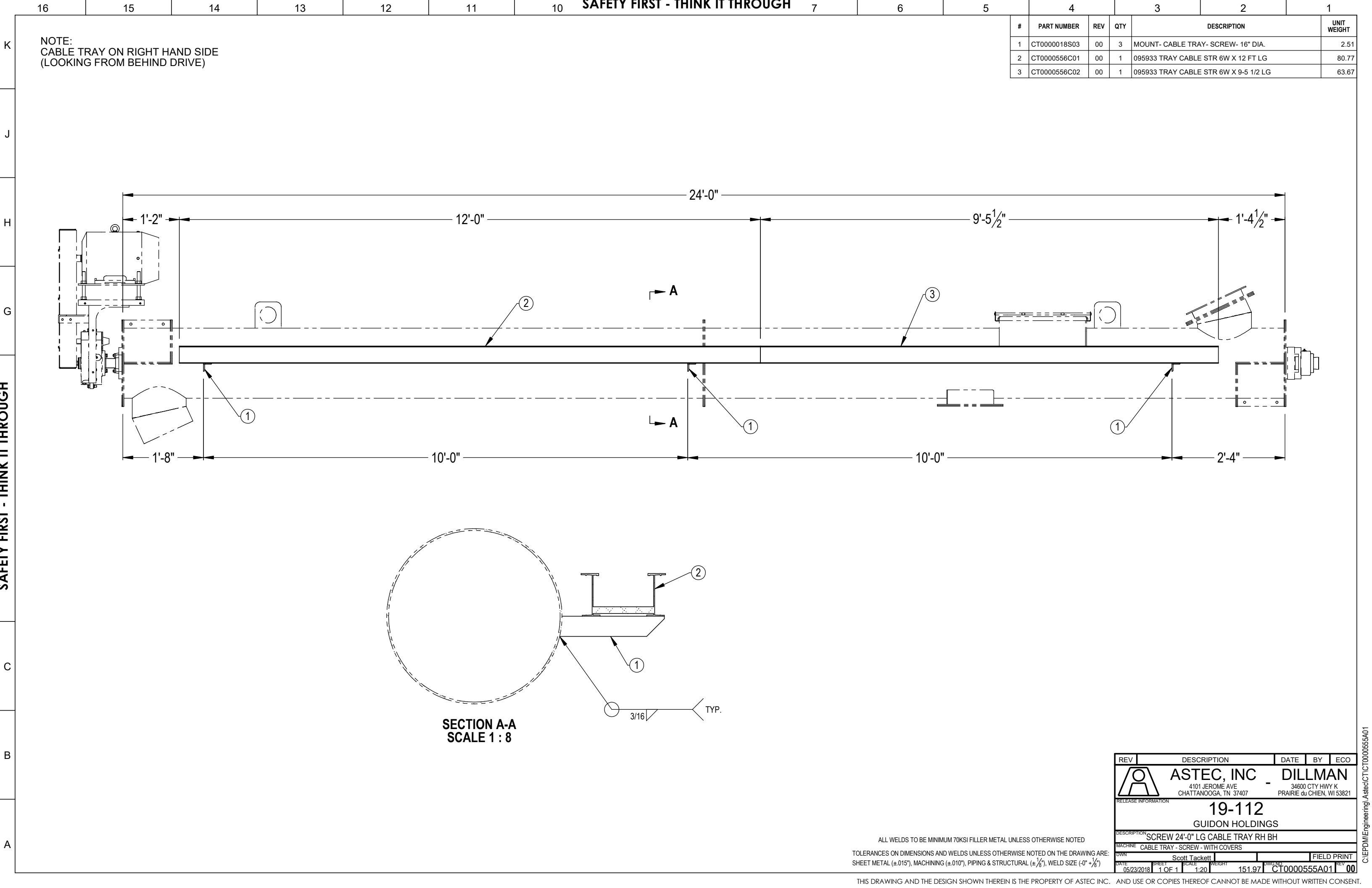


ALL WELDS TO BE MINIMUM 70KSI FILLER METAL UNLESS OTHERWISE NOTED

TOLERANCES ON DIMENSIONS AND WELDS UNLESS OTHERWISE NOTED ON THE DRAWING ARE:
SHEET METAL (±.015"), MACHINING (±.010"), PIPING & STRUCTURAL (±¹/₁₆"), WELD SIZE (-0" +¹/₈")

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1	REV'D GOOSENECK AND FAN	7/17/2019	JTG	
REV	DESCRIPTION	DATE	BY	ECO
 ASTEC, INC 4101 JEROME AVE CHATTANOOGA, TN 37407				
34600 CTY HWY K PRAIRIE du CHIEN, WI 53821				
RELEASE INFORMATION				
19-112				
GUIDON HOLDINGS				
DESCRIPTION				
PEBH-52-18 EXPRESS BAGHOUSE W/SEPARATOR				
MACHINE				
BAGHOUSE - PORTABLE - WITH INERTIAL SEPARATOR & GOOSENECK PLATFORM				
DWN	Scott Tackett			FIELD PRINT
DATE	02/09/2018	SHEET	1 OF 1	SCALE
				1:100
		WEIGHT	79825.97	DWG NO.
				BH0001781A01
		REV		01



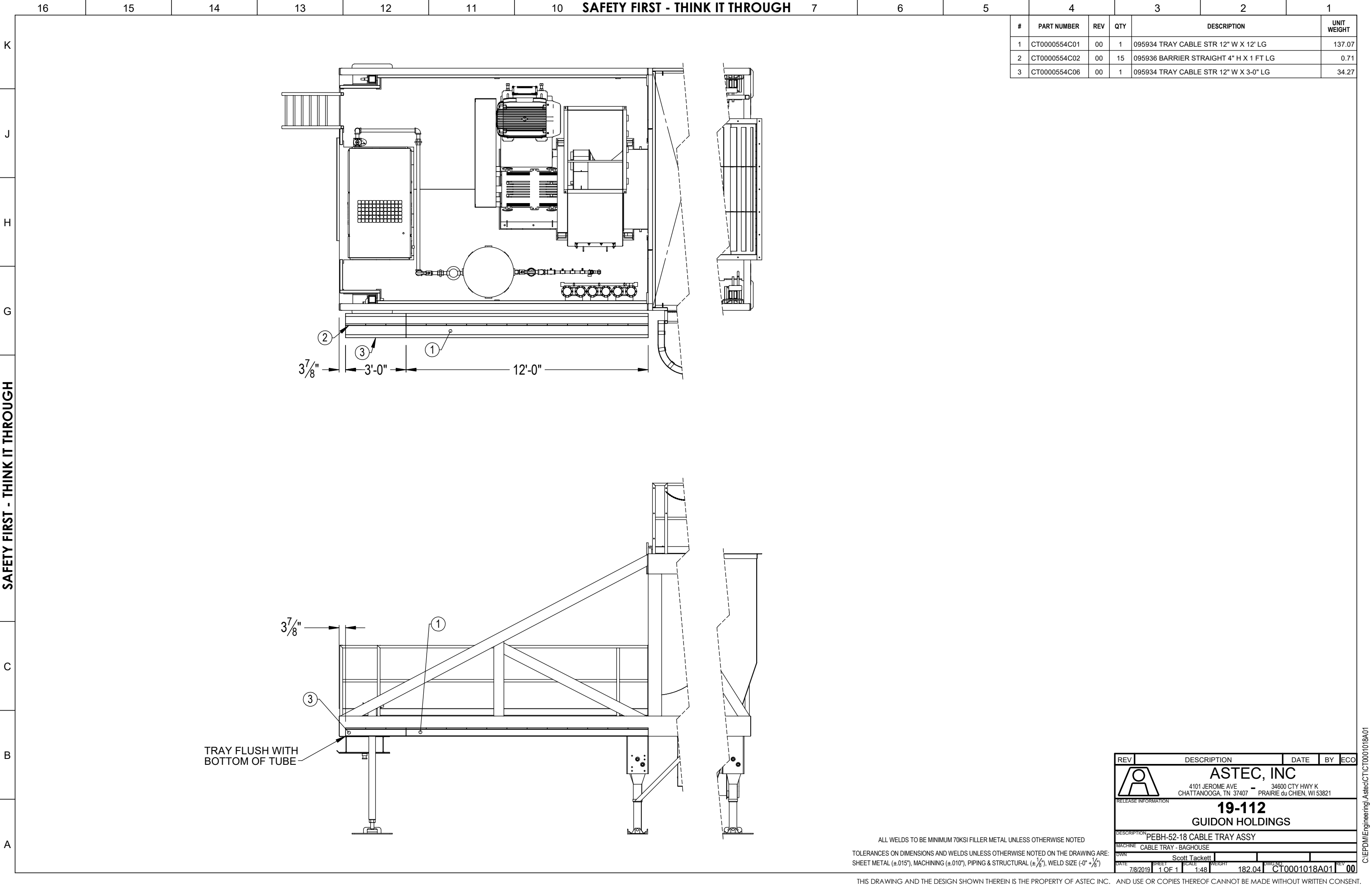
ALL WELDS TO BE MINIMUM 70KSI FILLER METAL UNLESS OTHERWISE NOTED

TOLERANCES ON DIMENSIONS AND WELDS UNLESS OTHERWISE NOTED ON THE DRAWING ARE:
SHEET METAL (±.015"), MACHINING (±.010"), PIPING & STRUCTURAL (± 1/8"), WELD SIZE (-0" + 1/8")

REV	DESCRIPTION	DATE	BY	ECO
ASTEC, INC - DILLMAN 4101 JEROME AVE CHATTANOOGA, TN 37407 34600 CTY HWY K PRAIRIE du CHIEN, WI 53821				
RELEASE INFORMATION				
19-112				
GUIDON HOLDINGS				
DESCRIPTION SCREW 24'-0" LG CABLE TRAY RH BH				
MACHINE CABLE TRAY - SCREW - WITH COVERS				
DWN	Scott Tackett			FIELD PRINT
DATE	SHEET	SCALE	WEIGHT	DWG NO
05/23/2018	1 OF 1	1:20	151.97	CT0000555A01
				REV 00

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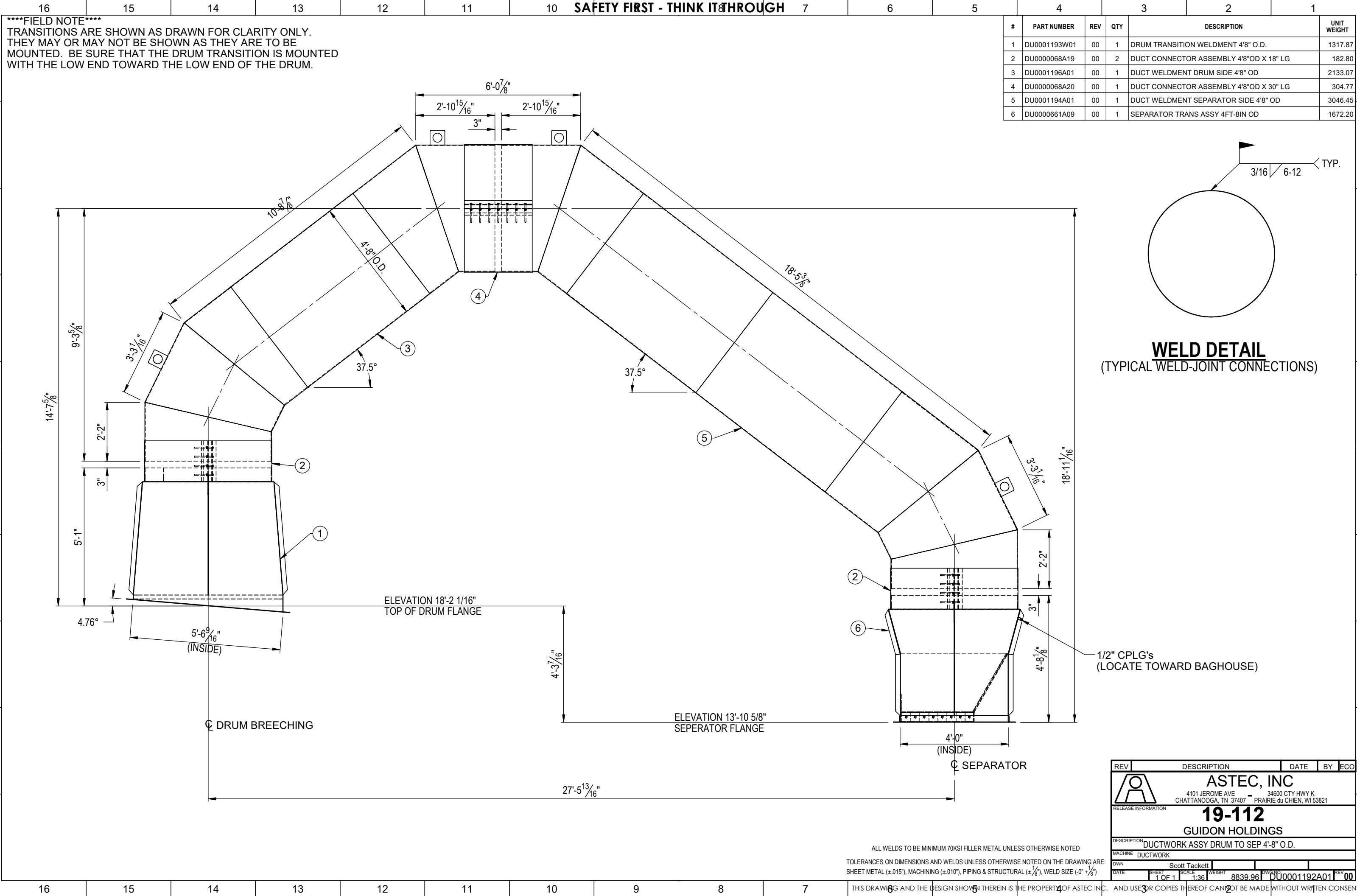
C:\EPDM\Engineering\Astec\CTCT0000555A01

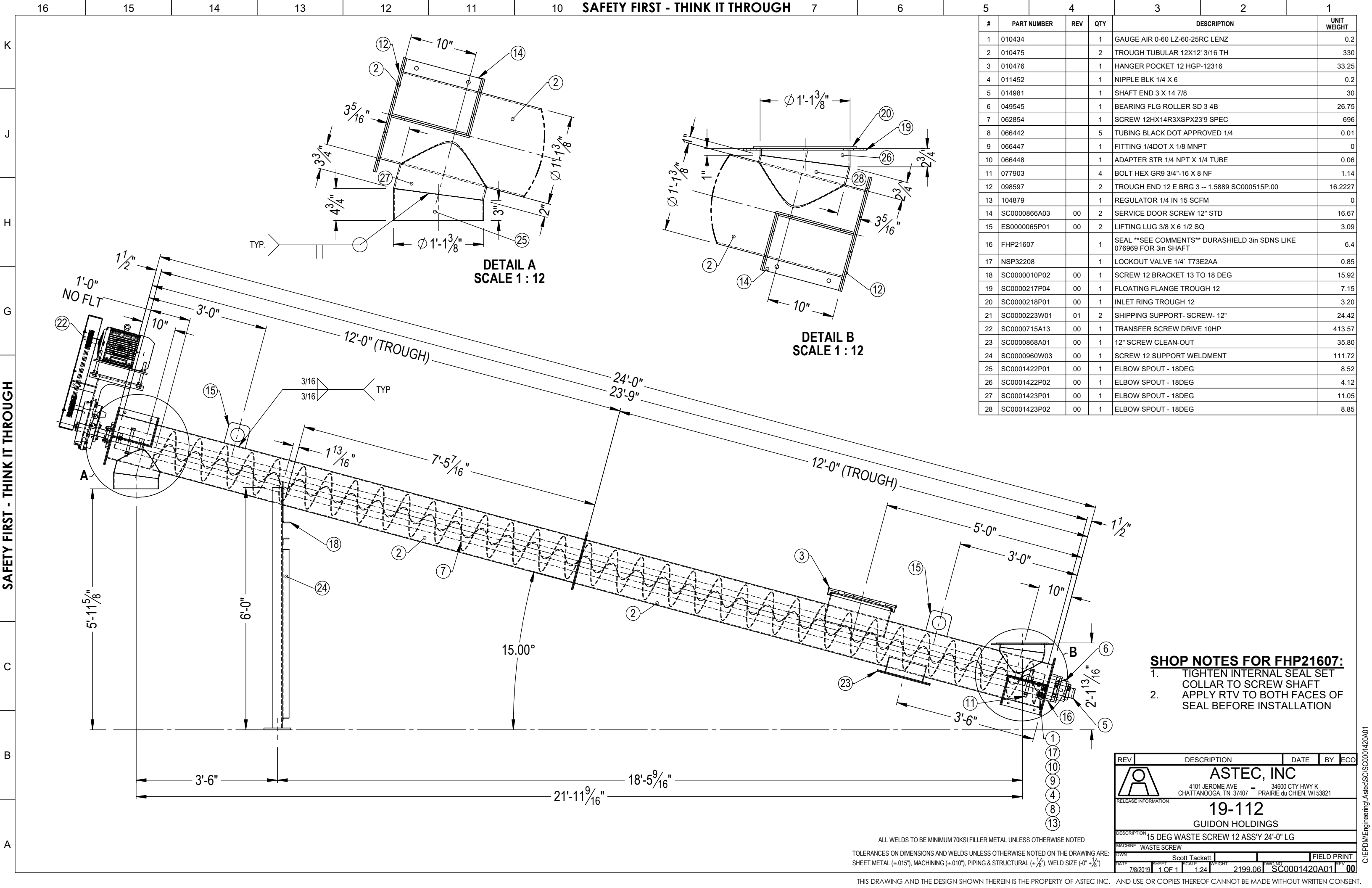


#	PART NUMBER	REV	QTY	DESCRIPTION	UNIT WEIGHT
1	CT0000554C01	00	1	095934 TRAY CABLE STR 12" W X 12' LG	137.07
2	CT0000554C02	00	15	095936 BARRIER STRAIGHT 4" H X 1 FT LG	0.71
3	CT0000554C06	00	1	095934 TRAY CABLE STR 12" W X 3-0" LG	34.27

REV	DESCRIPTION	DATE	BY	ECO
ASTEC, INC 4101 JEROME AVE CHATTANOOGA, TN 37407 34600 CTY HWY K PRAIRIE du CHIEN, WI 53821				
RELEASE INFORMATION				
19-112				
GUIDON HOLDINGS				
DESCRIPTION				
PEBH-52-18 CABLE TRAY ASSY				
MACHINE				
CABLE TRAY - BAGHOUSE				
DWN				
Scott Tackett				
DATE				
7/8/2019				
SHEET				
1 OF 1				
SCALE				
1:48				
WEIGHT				
182.04				
DWG NO				
CT0001018A01				
REV				
00				

ALL WELDS TO BE MINIMUM 70KSI FILLER METAL UNLESS OTHERWISE NOTED
TOLERANCES ON DIMENSIONS AND WELDS UNLESS OTHERWISE NOTED ON THE DRAWING ARE:
SHEET METAL (±.015"), MACHINING (±.010"), PIPING & STRUCTURAL (±¹/₁₆"), WELD SIZE (-0" +¹/₁₆")

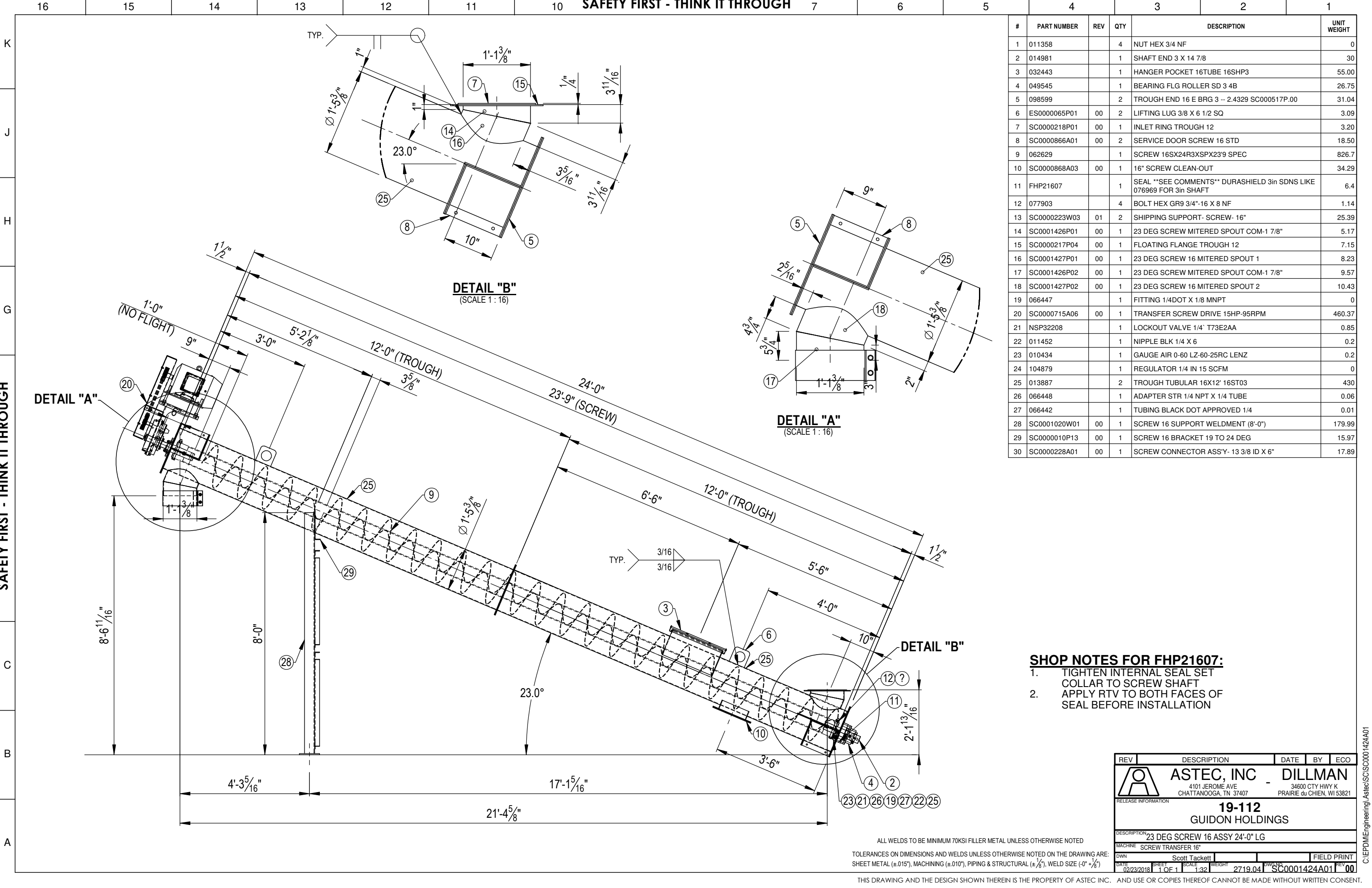




#	PART NUMBER	REV	QTY	DESCRIPTION	UNIT WEIGHT
1	010434		1	GAUGE AIR 0-60 LZ-60-25RC LENZ	0.2
2	010475		2	TROUGH TUBULAR 12X12' 3/16 TH	330
3	010476		1	HANGER POCKET 12 HGP-12316	33.25
4	011452		1	NIPPLE BLK 1/4 X 6	0.2
5	014981		1	SHAFT END 3 X 14 7/8	30
6	049545		1	BEARING FLG ROLLER SD 3 4B	26.75
7	062854		1	SCREW 12HX14R3XSPX23'9 SPEC	696
8	066442		5	TUBING BLACK DOT APPROVED 1/4	0.01
9	066447		1	FITTING 1/4DOT X 1/8 MNPT	0
10	066448		1	ADAPTER STR 1/4 NPT X 1/4 TUBE	0.06
11	077903		4	BOLT HEX GR9 3/4"-16 X 8 NF	1.14
12	098597		2	TROUGH END 12 E BRG 3 -- 1.5889 SC000515P.00	16.2227
13	104879		1	REGULATOR 1/4 IN 15 SCFM	0
14	SC0000866A03	00	2	SERVICE DOOR SCREW 12" STD	16.67
15	ES0000065P01	00	2	LIFTING LUG 3/8 X 6 1/2 SQ	3.09
16	FHP21607		1	SEAL **SEE COMMENTS** DURASHIELD 3in SDNS LIKE 076969 FOR 3in SHAFT	6.4
17	NSP32208		1	LOCKOUT VALVE 1/4' T73E2AA	0.85
18	SC0000010P02	00	1	SCREW 12 BRACKET 13 TO 18 DEG	15.92
19	SC0000217P04	00	1	FLOATING FLANGE TROUGH 12	7.15
20	SC0000218P01	00	1	INLET RING TROUGH 12	3.20
21	SC0000223W01	01	2	SHIPPING SUPPORT- SCREW- 12"	24.42
22	SC0000715A13	00	1	TRANSFER SCREW DRIVE 10HP	413.57
23	SC0000868A01	00	1	12" SCREW CLEAN-OUT	35.80
24	SC0000960W03	00	1	SCREW 12 SUPPORT WELDMENT	111.72
25	SC0001422P01	00	1	ELBOW SPOUT - 18DEG	8.52
26	SC0001422P02	00	1	ELBOW SPOUT - 18DEG	4.12
27	SC0001423P01	00	1	ELBOW SPOUT - 18DEG	11.05
28	SC0001423P02	00	1	ELBOW SPOUT - 18DEG	8.85

- SHOP NOTES FOR FHP21607:**
1. TIGHTEN INTERNAL SEAL SET COLLAR TO SCREW SHAFT
 2. APPLY RTV TO BOTH FACES OF SEAL BEFORE INSTALLATION

REV	DESCRIPTION	DATE	BY	ECO
 ASTEC, INC 4101 JEROME AVE CHATTANOOGA, TN 37407 34600 CTY HWY K PRAIRIE du CHIEN, WI 53821				
RELEASE INFORMATION				
19-112				
GUIDON HOLDINGS				
DESCRIPTION				
15 DEG WASTE SCREW 12 ASS'Y 24'-0" LG				
MACHINE WASTE SCREW				
OWN	Scott Tackett			FIELD PRINT
DATE	7/8/2019	SHEET	1 OF 1	SCALE
				WEIGHT
				2199.06
				SC0001420A01
				REV
				00



#	PART NUMBER	REV	QTY	DESCRIPTION	UNIT WEIGHT
1	011358		4	NUT HEX 3/4 NF	0
2	014981		1	SHAFT END 3 X 14 7/8	30
3	032443		1	HANGER POCKET 16TUBE 16SHP3	55.00
4	049545		1	BEARING FLG ROLLER SD 3 4B	26.75
5	098599		2	TROUGH END 16 E BRG 3 -- 2.4329 SC000517P.00	31.04
6	ES0000065P01	00	2	LIFTING LUG 3/8 X 6 1/2 SQ	3.09
7	SC0000218P01	00	1	INLET RING TROUGH 12	3.20
8	SC0000866A01	00	2	SERVICE DOOR SCREW 16 STD	18.50
9	062629		1	SCREW 16SX24R3XSPX23'9 SPEC	826.7
10	SC0000868A03	00	1	16" SCREW CLEAN-OUT	34.29
11	FHP21607		1	SEAL **SEE COMMENTS** DURASHIELD 3in SDNS LIKE 076969 FOR 3in SHAFT	6.4
12	077903		4	BOLT HEX GR9 3/4"-16 X 8 NF	1.14
13	SC0000223W03	01	2	SHIPPING SUPPORT- SCREW- 16"	25.39
14	SC0001426P01	00	1	23 DEG SCREW MITERED SPOUT COM-1 7/8"	5.17
15	SC0000217P04	00	1	FLOATING FLANGE TROUGH 12	7.15
16	SC0001427P01	00	1	23 DEG SCREW 16 MITERED SPOUT 1	8.23
17	SC0001426P02	00	1	23 DEG SCREW MITERED SPOUT COM-1 7/8"	9.57
18	SC0001427P02	00	1	23 DEG SCREW 16 MITERED SPOUT 2	10.43
19	066447		1	FITTING 1/4DOT X 1/8 MNPT	0
20	SC0000715A06	00	1	TRANSFER SCREW DRIVE 15HP-95RPM	460.37
21	NSP32208		1	LOCKOUT VALVE 1/4" T73E2AA	0.85
22	011452		1	NIPPLE BLK 1/4 X 6	0.2
23	010434		1	GAUGE AIR 0-60 LZ-60-25RC LENZ	0.2
24	104879		1	REGULATOR 1/4 IN 15 SCFM	0
25	013887		2	TROUGH TUBULAR 16X12' 16ST03	430
26	066448		1	ADAPTER STR 1/4 NPT X 1/4 TUBE	0.06
27	066442		1	TUBING BLACK DOT APPROVED 1/4	0.01
28	SC0001020W01	00	1	SCREW 16 SUPPORT WELDMENT (8'-0")	179.99
29	SC0000010P13	00	1	SCREW 16 BRACKET 19 TO 24 DEG	15.97
30	SC0000228A01	00	1	SCREW CONNECTOR ASSY- 13 3/8 ID X 6"	17.89

SHOP NOTES FOR FHP21607:

- TIGHTEN INTERNAL SEAL SET COLLAR TO SCREW SHAFT
- APPLY RTV TO BOTH FACES OF SEAL BEFORE INSTALLATION

REV	DESCRIPTION	DATE	BY	ECO
	 ASTEC, INC 4101 JEROME AVE CHATTANOOGA, TN 37407		DILLMAN 34600 CTY HWY K PRAIRIE du CHIEN, WI 53821	
RELEASE INFORMATION				
19-112				
GUIDON HOLDINGS				
DESCRIPTION: 23 DEG SCREW 16 ASSY 24'-0" LG				
MACHINE: SCREW TRANSFER 16"				
DWN	Scott Tackett			FIELD PRINT
DATE	SHEET	SCALE	WEIGHT	DWG NO
02/23/2018	1 OF 1	1:32	2719.04	SC0001424A01
				REV 00

ALL WELDS TO BE MINIMUM 70KSI FILLER METAL UNLESS OTHERWISE NOTED
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SHEET METAL (±.015"), MACHINING (±.010"), PIPING & STRUCTURAL (±¹/₁₆"), WELD SIZE (-0" +¹/₈")